

# 431

**Frozen Unbaked  
Small Vienna Rolls**  
240 pcs. / 2.25 oz \* 33.75 lbs. Net Wt

1. Pan as illustrated on 5-channel pan and place on covered rack in cooler overnight (not to exceed 12 hours).
2. From cooler, place in proof box at 110 degrees F and 90% humidity. Proof to 2-1/2 times their frozen size.
3. Remove from proof box. Seed if desired. Let stand 5 minutes. Score lengthwise, one cut. Place in oven at 390 degrees F with steam. Bake approximately for 12-14 minutes, until golden brown. (If steam is not available, wash water before placing in oven.)
4. Remove from oven. Cool completely before packaging.

